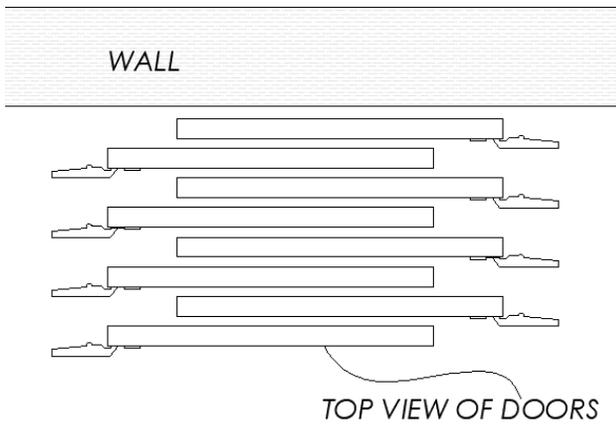


INSTALLATION GUIDE

REVIEW ALL INSTRUCTIONS BEFORE PROCEEDING WITH CABINETRY INSTALLATION

This premium quality product is to be installed by fully qualified personnel only. Cabinetry is designed to be installed on top of finished flooring (unless designer has specified otherwise).

1. Unpack cabinetry cases in order, as required. Remove doors and store against a wall in a safe area away from all construction traffic. Use packaging material to cushion floor and protect walls. Place first door face to the wall with hinges open flat. Continue to place doors one after the other with all faces towards wall with opposing open hinges.



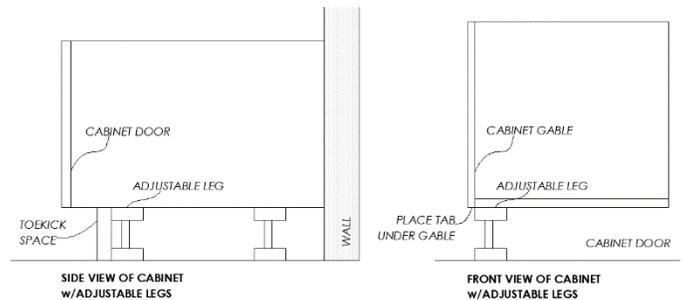
2. Store drawers in a row in a safe area away from construction traffic. Use packaging material to protect wall and drawer fronts.



3. Save the packaging corner protectors to cover corners after units are installed.



4. Screw leg bases to bottom of lower cases. Lines on the bottom of the case indicates set back from both front and back. Standard inset on gabled sides is with the leg base tab supporting the gable end.



E. INSTALLATION GUIDE, DOOR & DRAWER ADJUSTMENTS

5. Start placing lower units. Beginning with the unit next to the Fridge, draw a plumb line from floor to height of cabinetry. Measure both directions to be sure spacing is correct for upper unit installation. Set lower unit adjustable leg at a toe kick height of 130 mm on Standard Cabinetry (adjust as required if different height is designer specified). Measure, position and level this unit. Continue with balance of lower units. Secure units together with 1 1/8" screws. Pre-drill and use Vise grip Clamp or Screw Clamp to hold units tightly together while putting in screws.

After all lower units are fastened together, then secure to wall with 2 1/2" screws. If there is a gap between the level lower unit and the wall, be sure to shim before securing. All cabinetry is to be installed square and true with a maximum tolerance of 1mm on a 4' level.

6. Install Fridge gable, this will determine the overall height of cabinetry, unless designer has specified staggered heights.
7. Install upper units. Be certain that they are plumb and square. Shim as required. If cases are twisted in any way, doors will not line up.
8. Install all fillers and gables. Scribing to fit tight. All gables are to be scribed to existing flooring. If there is not flooring, a sample piece of flooring is to be supplied so the gable can be scribed so the flooring will fit under. If this is not possible, gables as well as toe kicks should be installed after flooring. It is very important to seal any cut off edge with silicone prior too installing.
9. Install top trim moldings.
10. Install valances.
11. Install light facia and close in if specified.
12. Install finished kicks. Toe kicks are to be fastened to levelling legs with adhesive (silicone/ pl400). As well as 1 1/8" screws through the cabinet into the toe kick material. Kicks are to be scribed to the floor with a

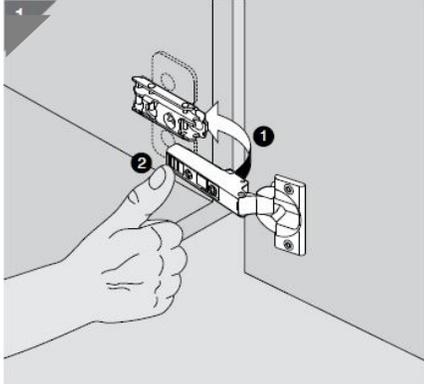
minimum tolerance for gaps. There should be a maximum .25mm gap at both the top and bottom of the toe kick.

13. Vacuum out all cabinetry and vacuum off all drawer slides.
14. Cover all exposed screws with cover caps.
15. Install all shelves and rollouts.
16. Put on all doors and slide in all drawers.
17. Install bumpers on doors and drawers (be sure backs are clean before bumpers are attached, otherwise they will not adhere properly to the surface).
18. Install all handles.
19. Adjust all doors and drawers to within .25mm. Use a straight edge to be certain bottoms of all doors line up perfectly. This is the time to show your finesse as a craftsman. All reveals between doors and gables should look perfectly straight and be the same width (standard gap of 1.5 mm). Wood-Dovetail drawers need to be fixed with two 1 1/8" screws after adjusted (adjusting screws are not intended to secure drawer fronts). This is a very important step. Stand back and look over the alignment to ensure it is perfect.
20. Put on Hinge caps and Drawer side covers. Install any door stops if required.
21. Install all accessories.
22. Professional Finish Touch ups as required.
23. Cover fronts and corners for protection.

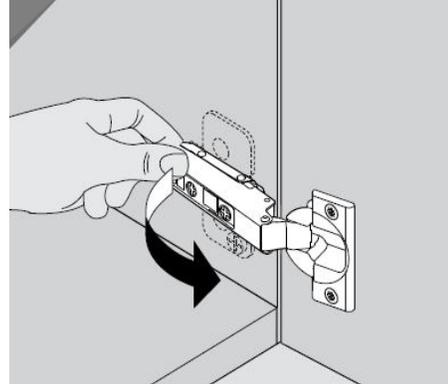
DOOR & DOOR ADJUSTMENTS

DOOR HINGE

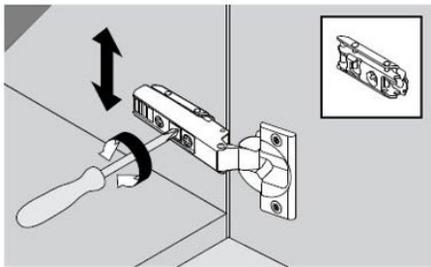
Remove Redl Hinge Cap & follow instructions below.



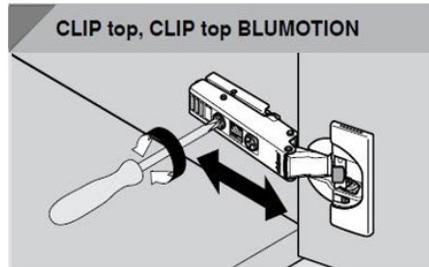
ASSEMBLY



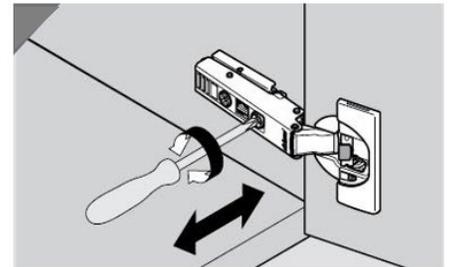
REMOVAL



ADJUST HEIGHT



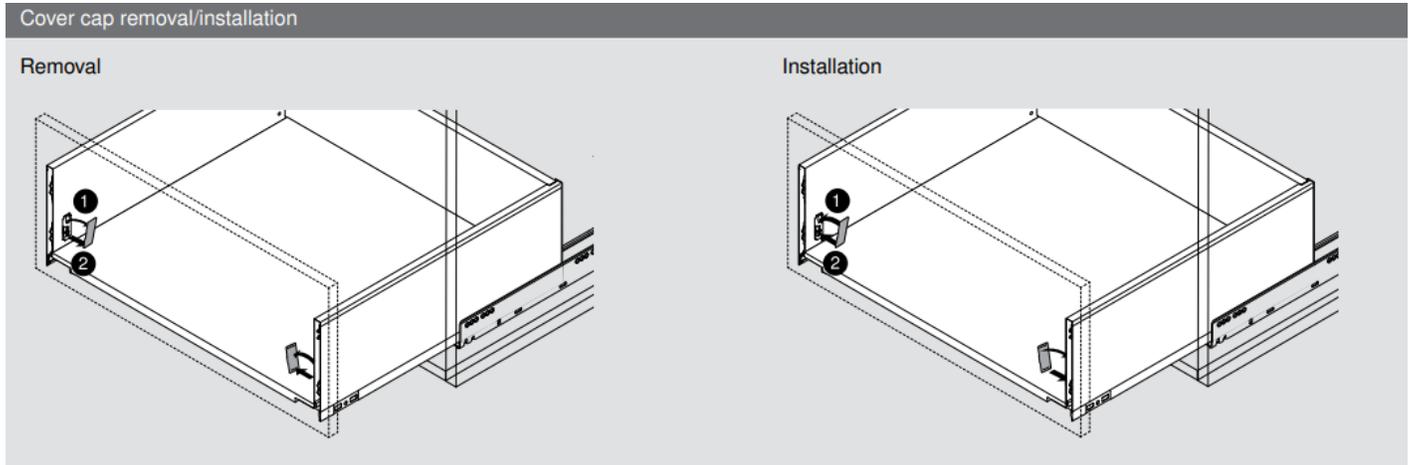
ADJUST SIDE



ADJUST DEPTH

DRAWERS - LEGRABOX

Follow instructions below.



Height, side and tilt adjustments

1 Height adjustment
± 2 (3/32")

2 Side adjustment
± 1.5 (1/16")

3 Tilt adjustment
M height +1.5/-0.5 (1/16"/1/32")
C/F height ±1.5 (1/16")

Height adjustment – Turn the adjustment screw clockwise to raise or lower the drawer front.

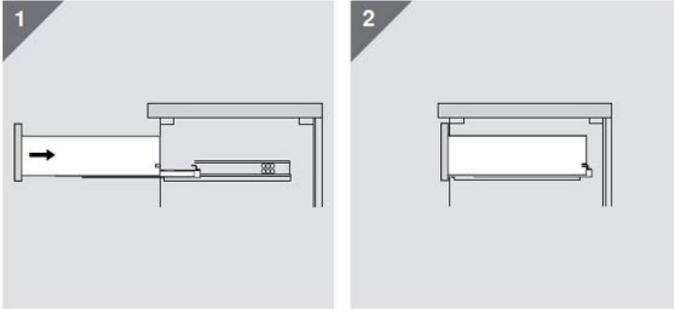
Side adjustment – Turn adjustment screw towards the **L** to Move drawer front left. Turn adjustment screw towards the **R** to move drawer front right.

Tilt adjustment – To increase the drawer front gap, turn the adjustment screw clockwise, to decrease turn adjustment screw counterclockwise.

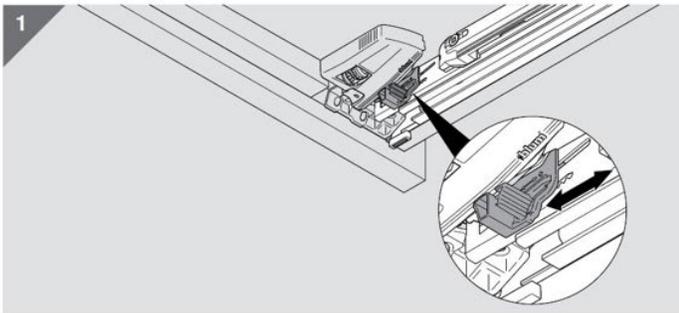
NOTE: Height, side and tilt adjustments must be achieved with a T20 Torx screwdriver

DRAWERS - MOVENTO

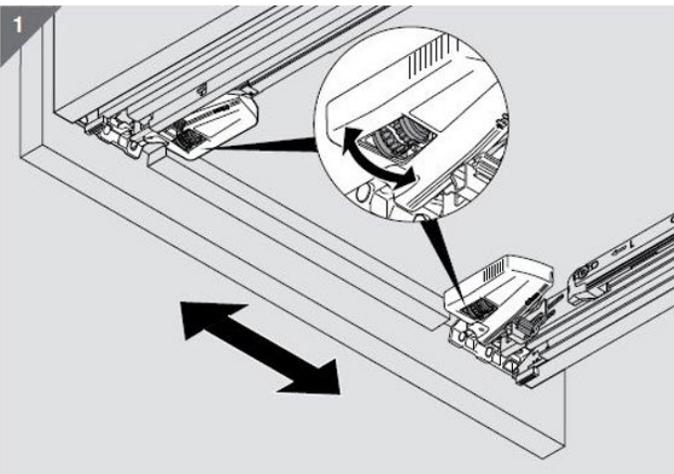
Follow instructions below.



ASSEMBLY



ADJUST HEIGHT



ADJUST SIDE